

## Jack van Batenburg

### Chemical Properties of Coir and reuse of Coir

After studying horticulture and working as a consultant and later selling varieties and young plants of cut roses, his coir career started in the year 2000, and currently works for Klasmann-Deilmann.

The use of coir in professional horticulture started in the late 80's. Over the years the knowledge on coir has increased, and products developed with market expectations changing. Based on research and experience, coir reveals more about its chemical properties.

Better understanding of this leads to better results in cultivation.



# WELCOME



- Jack van Batenburg
- Account- and Product Manager Coir Products
- In the coir business from 2000
- Working now for Bol Peat in The Netherlands
- Bol Peat is a full daughter company of Klasmann-Deilmann
- Klasmann-Deilmann started with coir after taking over Shakti Cocos in 2020
- Coir Production facilities in India and Sri Lanka



1913

*we make it grow*



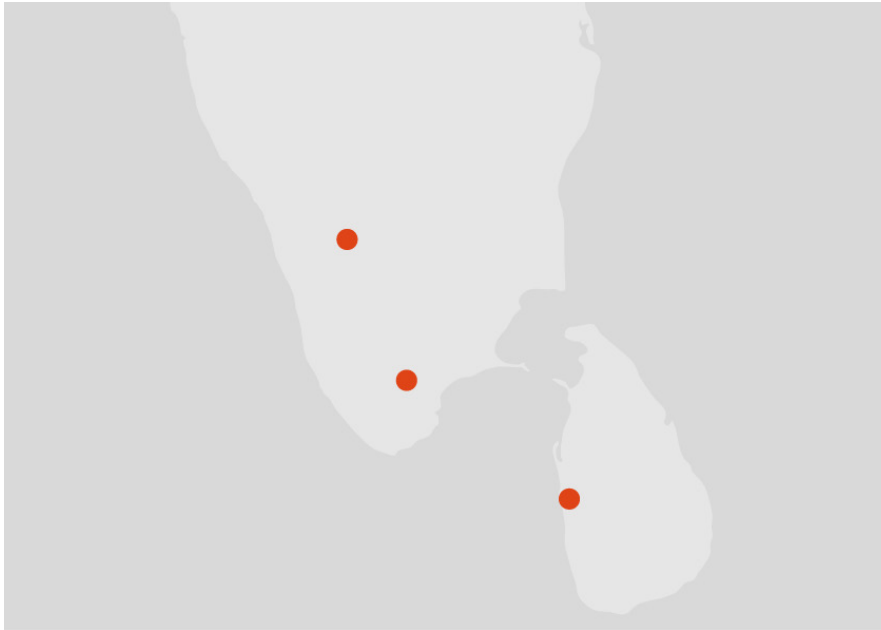


# Corporate Strategy

2025: 30 % Raw material „Renewable“

- This can be:
  - GreenFibre
  - Compost
  - Composted Bark
  - Coir Products
  - Perlite
- Total estimated volume of substrate produced by Klasmann-Deilmann in 2025 is 5 million m<sup>3</sup>
- 30 % is 1,5 million m<sup>3</sup> per year
  - Coir will be a substantial part

# LOCATIONS



## India

- Partner and production in Tirunelveli,
- Branche office in Coimbatore,

## Sri Lanka

- Partner and production in Madampe
- Production near Emblypithya





# Raw materials transition



**Product safety & quality**  
RHP, RAL



**Environmental & health impact**  
Substrate footprint GME (LCA)



**Responsible production chain**  
RPP, FSC, PEFC, RPC

**Source: RHP**

# Product Safety and Quality



- Chemical
  - Unwashed, washed, Buffered, Shakti Amla
  - Heavy metals
  - Residue
- Physical
  - Water- aircontent
  - Rehydration
  - Particle sizes
  - Water Uptake Characteristic (WOK)
- Hygiene
  - Foreign materials
  - Human Pathogens
- Plant Pathogens
  - Fungi
  - Nematodes

# Production

- Dehusking, splitting of coco nuts after harvesting
- Handwork
- Into nuts (Endocarp) and husks (Mesocarp)





# Production



'Tree of Life'



Endocarp



Husk / Mesocarp

# Production



Active Carbon



Endocarp



Copra



Coconut Oil

# Production



Decortigating



Coir Pith



Coir Fibre

# Production



Crush - Chips

# Production

Basically 3 products can be produced

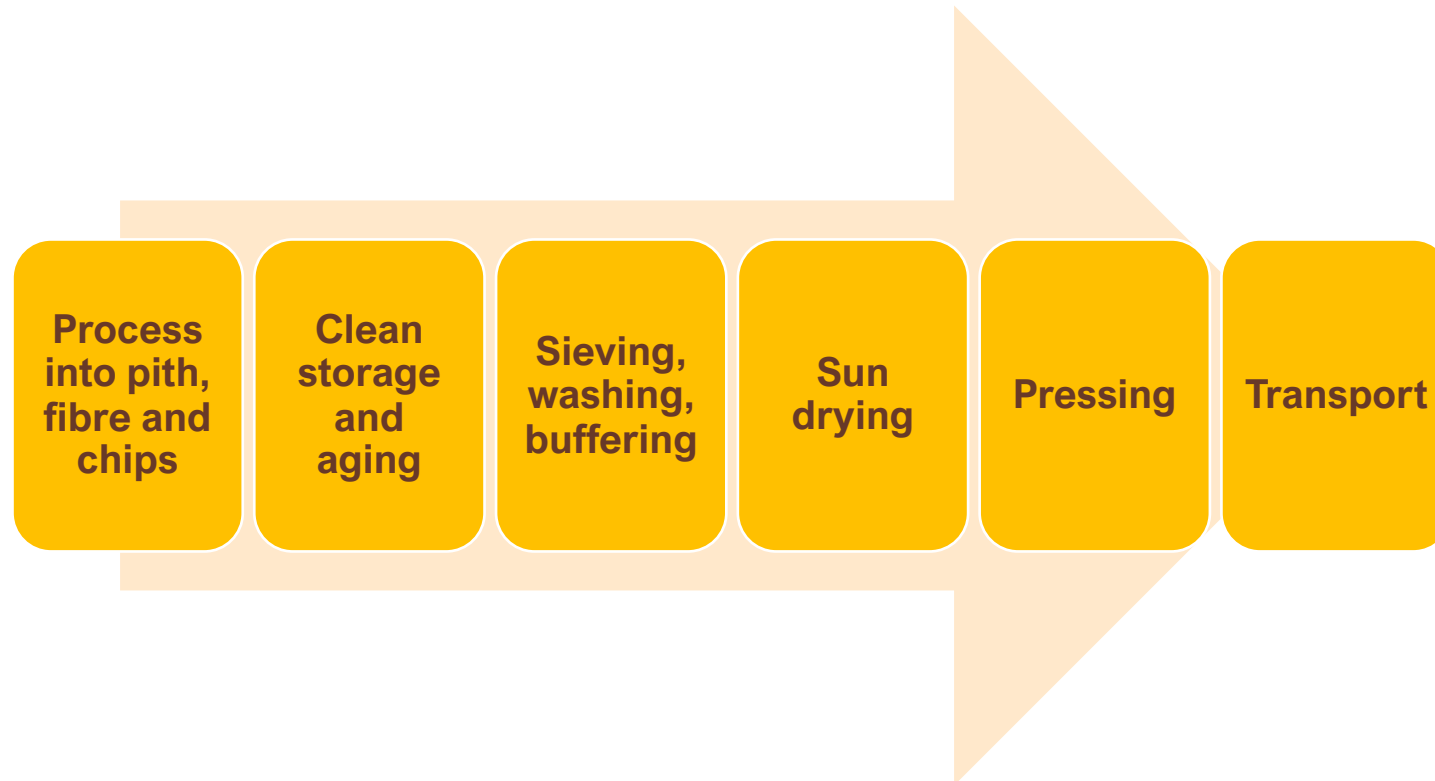


Coir Pith

Coir Fibre

Coir Chips / Crush

# Production



# CHEMICAL



Battle to survive.....

... or aiming for succes ?

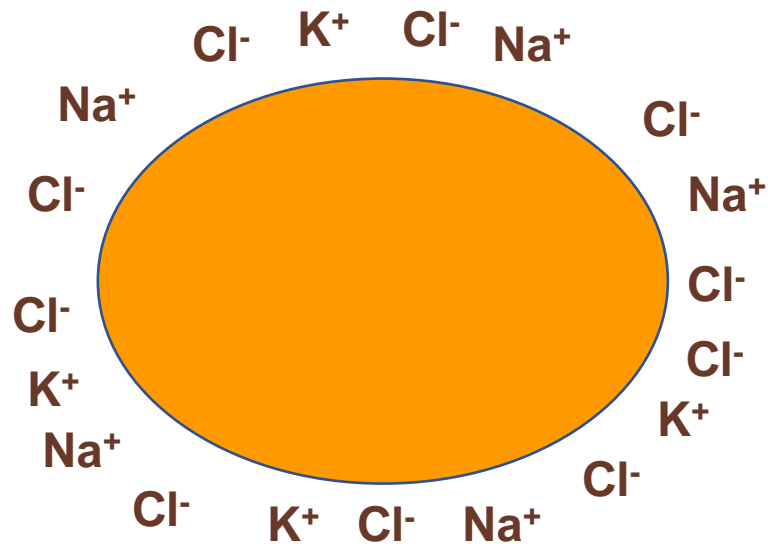


# Chemical

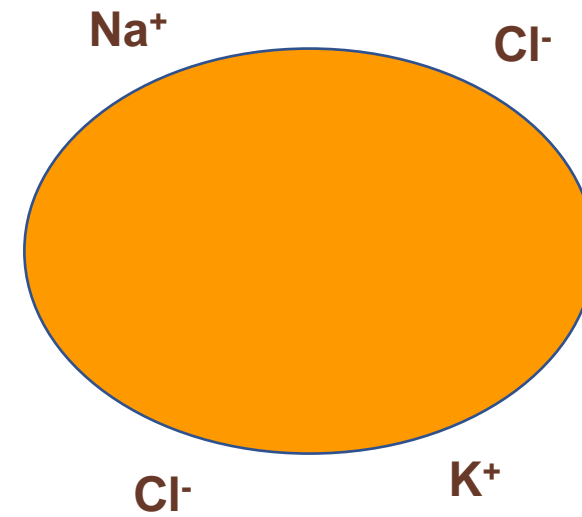




# Chemical

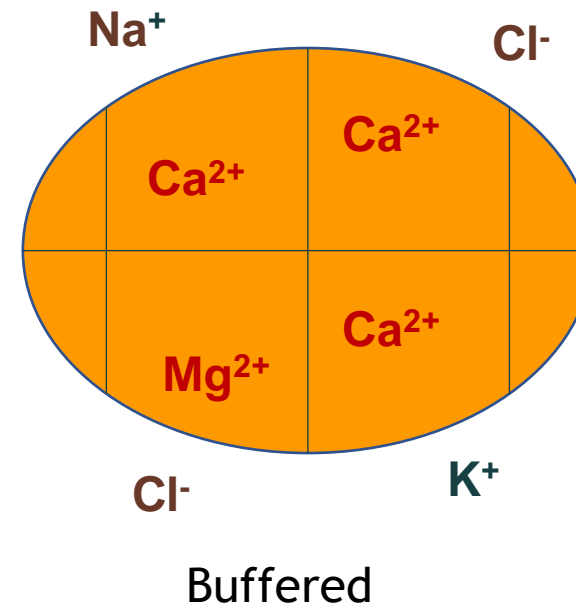
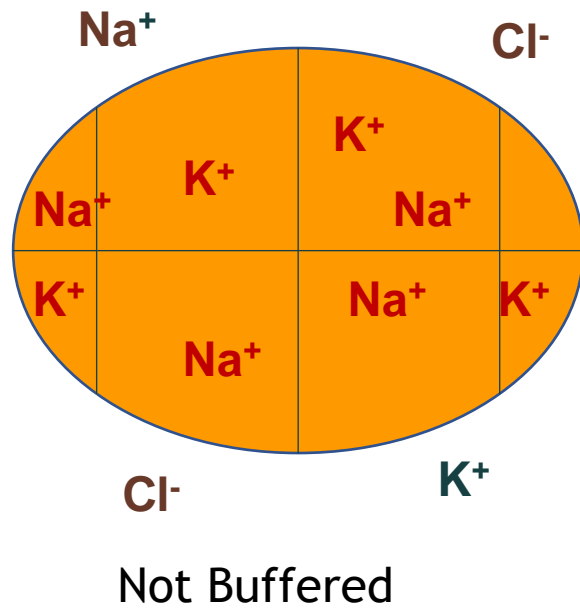


High E.C. Coir



Low E.C. Coir

# Chemical



# Chemical

Water extract 1:1,5 (v/v) Q	mS/cm		mmol/l waterextract												
	EC	pH	N	NH <sub>4</sub>	K	Na	Ca	Mg	Si	NO <sub>3</sub>	Cl	SO <sub>4</sub>	HCO <sub>3</sub> <sup>-</sup>	PO <sub>4</sub>	
BOE23010-P-A	< 0.1	7.0		< 0.1	0.1	0.1	< 0.1	< 0.1	0.2	< 0.1	< 0.1	< 0.1	0.3	< 0.05	
BaCl <sub>2</sub> extract					0.5	0.3	12.6	1.3							

- In water only dissolved elements
- In BaCl<sub>2</sub> dissolved elements and fixed elements
- Difference are the elements fixed to the complex

## RHP standards for buffering with E.C. < 0,6 mS/cm:

- Na in BaCl<sub>2</sub>: < 1,7 mmol/l
- K in BaCl<sub>2</sub>: < 6 mmol/l
- Δ Na: ≤ 1,0
- Δ K: < 2,0

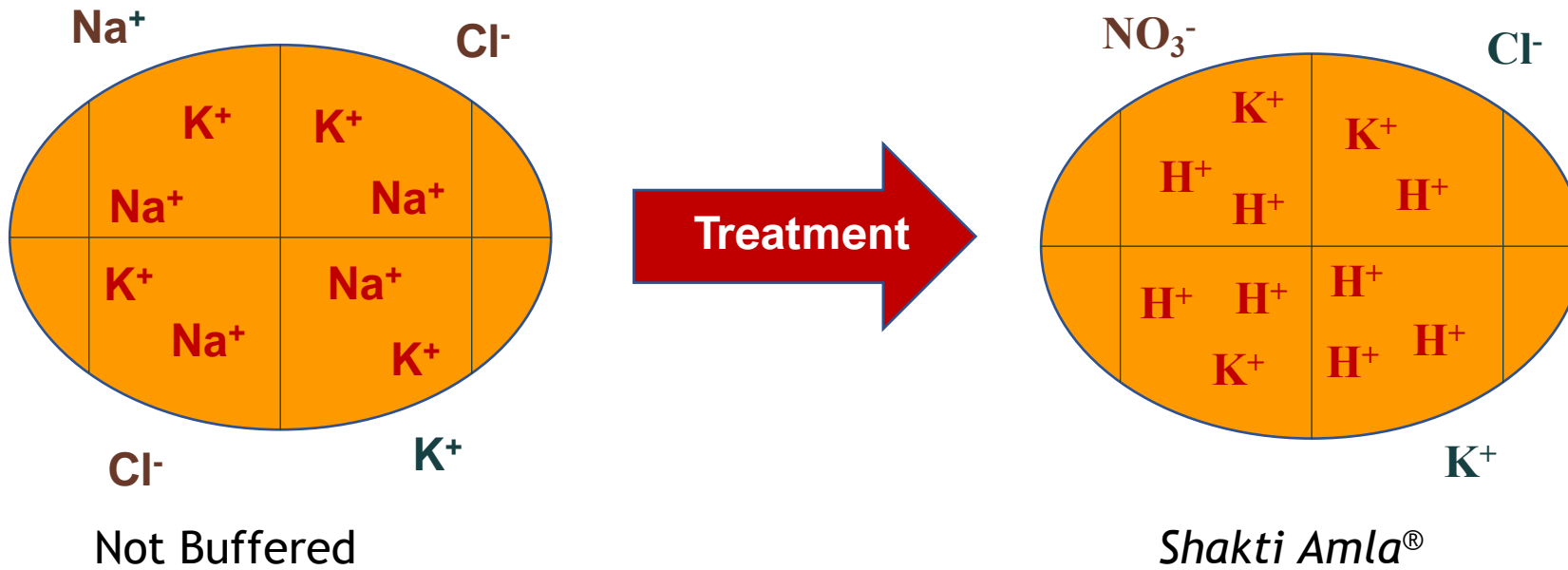
# Chemical



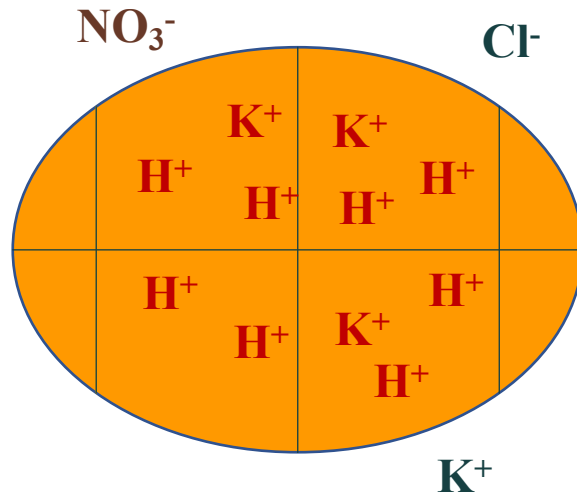
Buffered

Not Buffered

# Chemical



# Chemical



*Shakti Amla*<sup>®</sup>

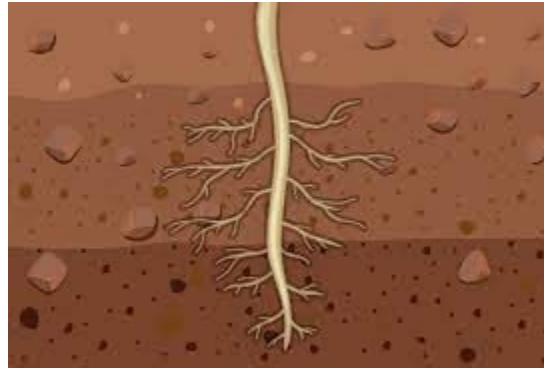
## pH-effect

- Peat has a low pH, the complex is filled with H<sup>+</sup>
- The complex of coir is filled with mainly K<sup>+</sup> and Na<sup>+</sup>
- Less H<sup>+</sup> means more space for other elements by adding fertilizers while the complex seeks for balance
- H<sup>+</sup> is bound stronger than Ca<sup>2+</sup> and Mg<sup>2+</sup>
- Lowering pH during cultivation means adding more H<sup>+</sup> to the complex and stronger bound elements such as Mn<sup>2+</sup> and Zn<sup>2+</sup> might be released which may cause an overdose
- In traditional buffered coir the complex is filled with Ca<sup>2+</sup> which still gives room for H<sup>+</sup> when the pH drops
- In *Shakti Amla*<sup>®</sup> buffered coir, the complex is filled with H<sup>+</sup> which brings the properties closer to peat

## Growing effect on pH in the rootzone

### Vegetative growing

- More uptake of elements like  $\text{NO}_3^-$
- For every -, plantroots release  $\text{HCO}_3^-$
- pH goes up



### Generative growing

- More uptake of elements like  $\text{Ca}^{2+}$ ,  $\text{Mg}^{2+}$  and  $\text{K}^+$
- For every +, plantroots release  $\text{H}^+$
- pH goes down

The acid-buffer in *Shakti Amla*® helps to minimize pH fluctuations

## *Unique product invented by Shakti Cocos*

- Coir with an adjusted pH
- Acting as a 'weak acid'
- Suitable for a lot of different of crops
- pH buffer comparable to peatmoss
- Better root development
- Better uptake of trace elements
- Stronger plants
- Better yield
- Patented production process





# Reuse of Coir

- Coir can be reused as long as:
  - The physical structure is still good

Coir pith has an aircontent of approx. 20%  
Over irrigation can have an effect on the physical structure  
This can lead to a muddy material with no aircontent anymore



# Reuse of Coir

- Coir can be reused as long as:
  - The material is free from root diseases

During cultivation plant might be effected by root diseases  
This root diseases can effect young plants of a new crop  
(Steam) sterilization can have an effect on the physical structure

Coir is an elastic material, like a sponge that can hold water and air  
Elasticity may be lost by sterilization



# THANK YOU !



QUESTIONS